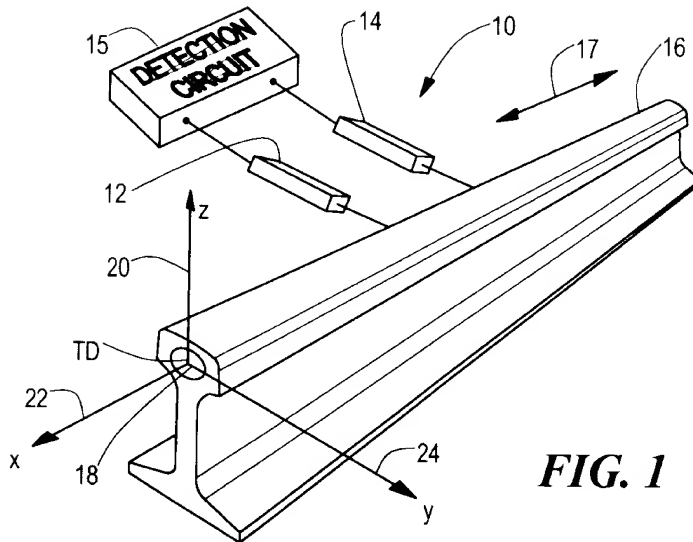
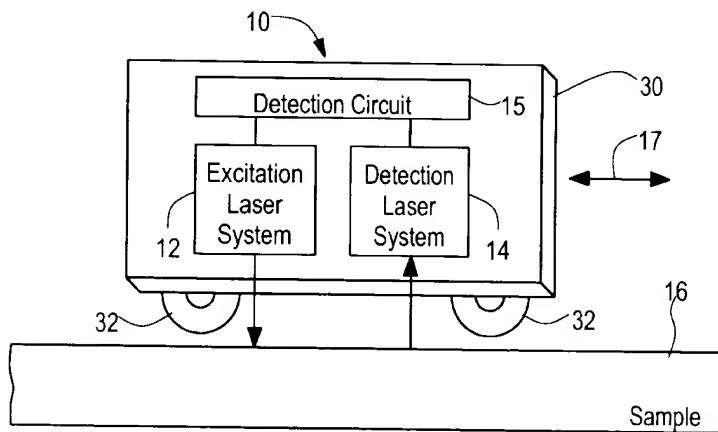


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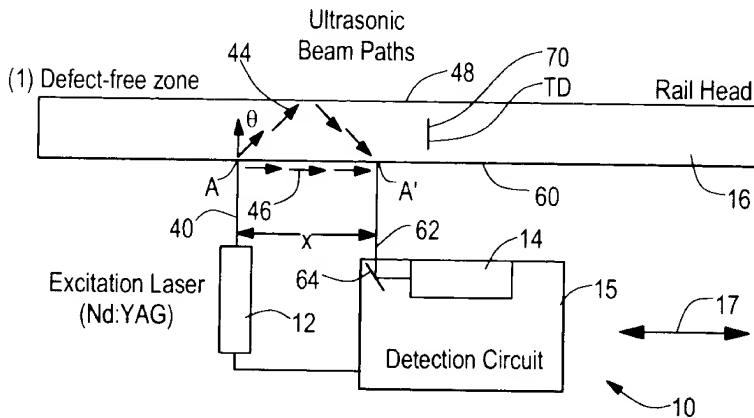


**FIG. 1**

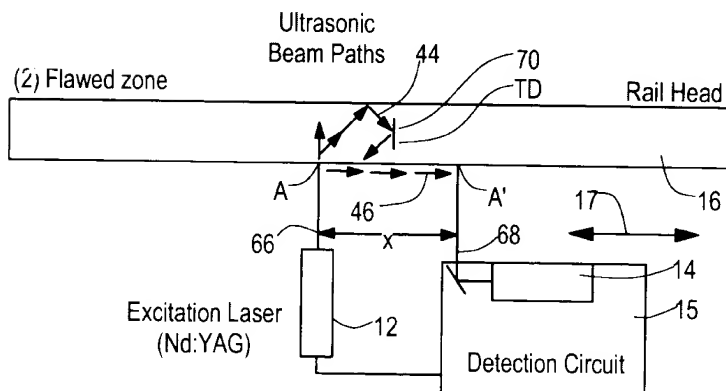


**FIG. 2**

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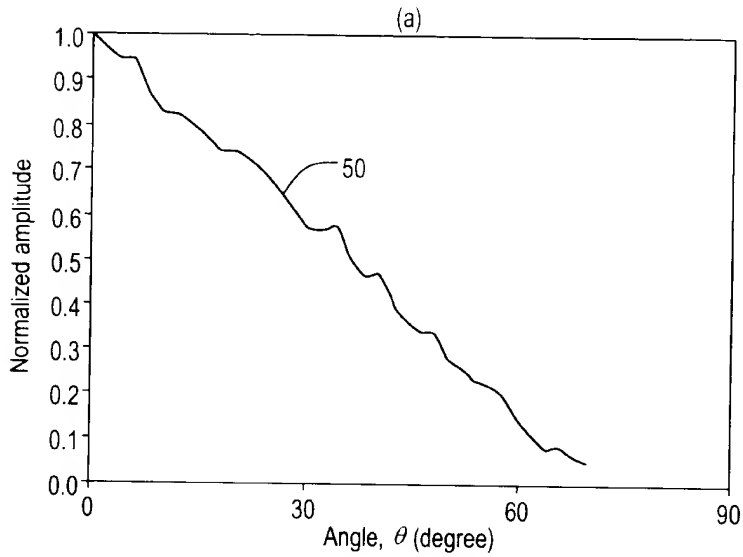


**FIG. 3**

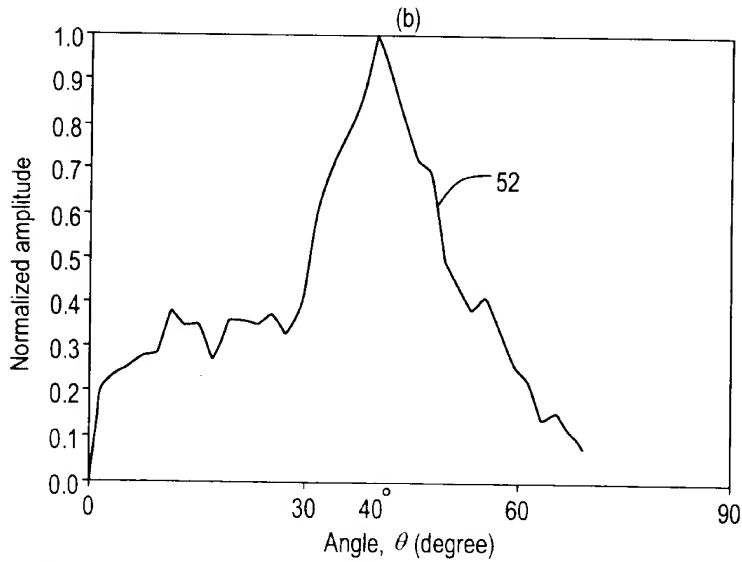


**FIG. 4**

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**FIG. 5**



**FIG. 6**

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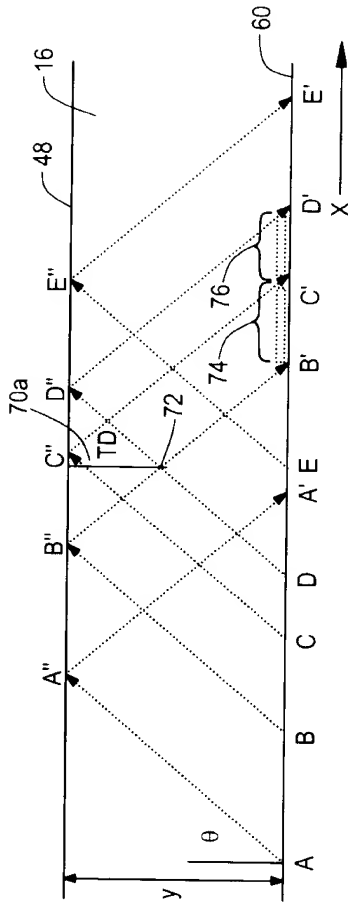


FIG. 7

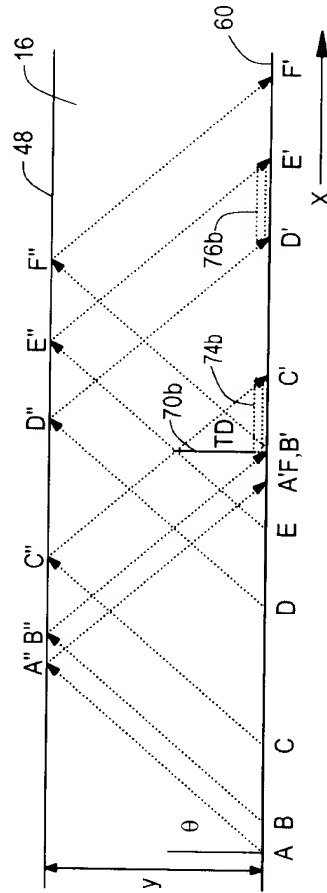
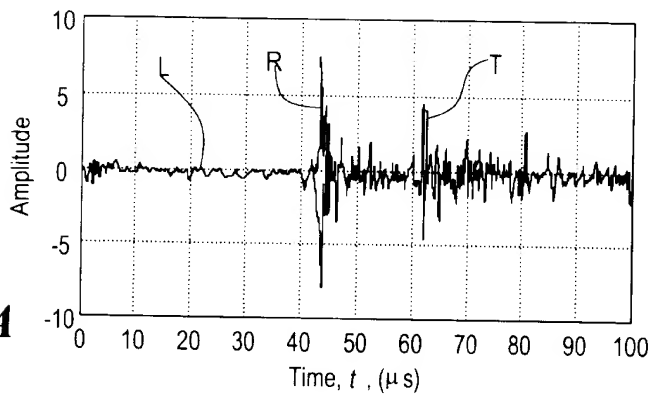
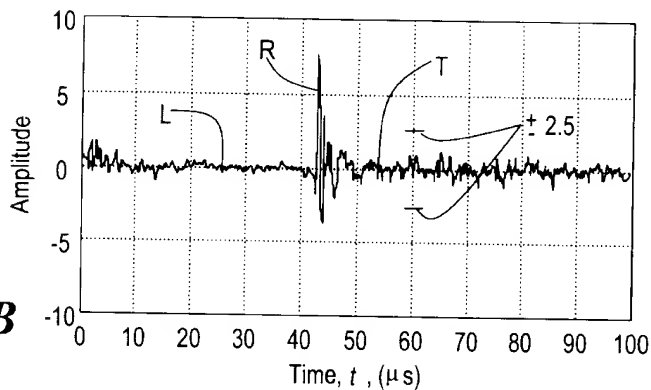


FIG. 9

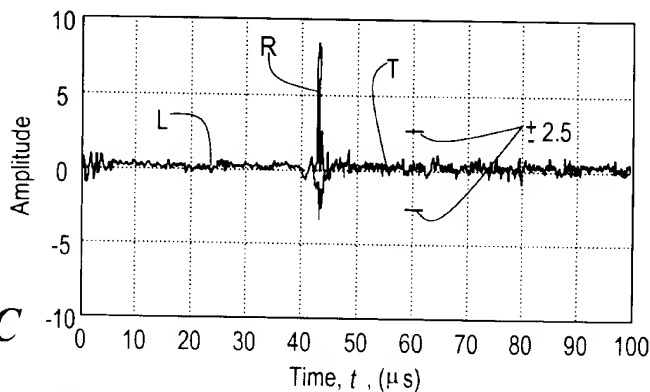
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**FIG. 8A**

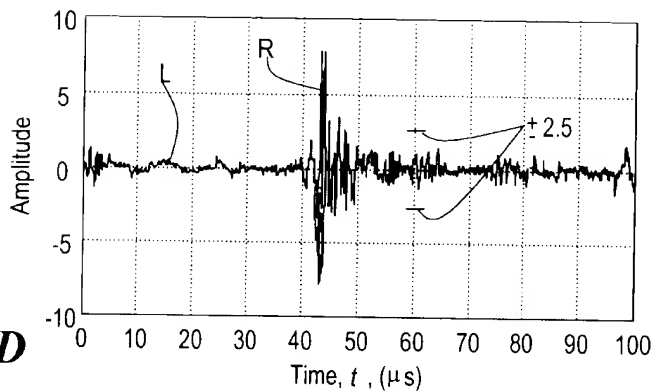


**FIG. 8B**

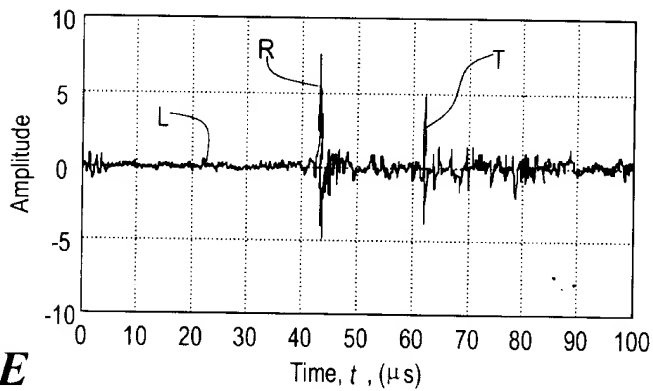


**FIG. 8C**

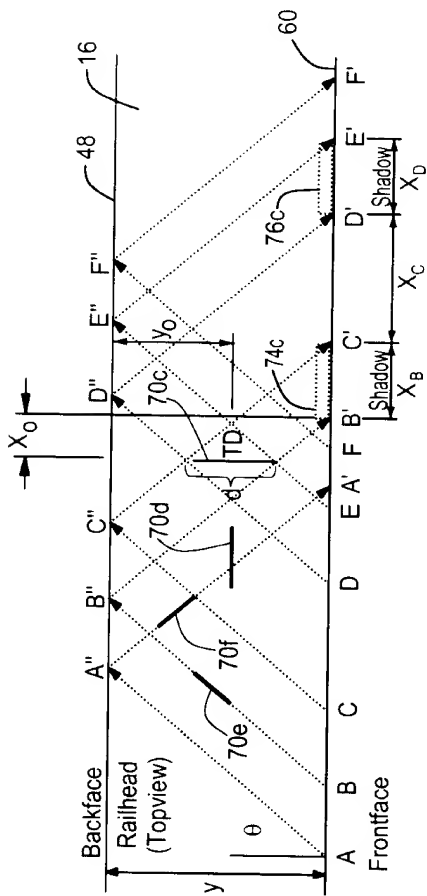
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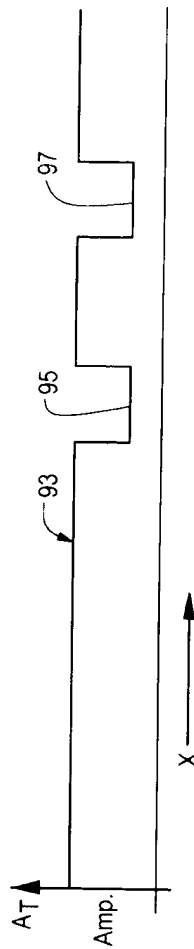
**FIG. 8D**



**FIG. 8E**



**FIG. 10**



**FIG. 12**

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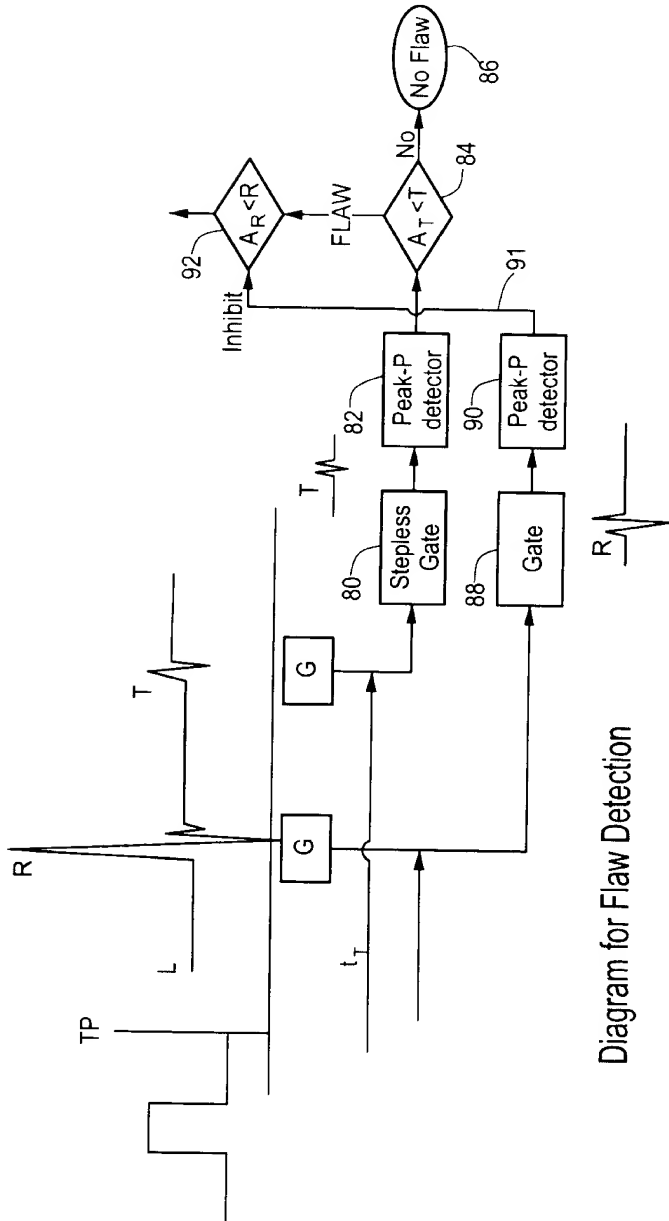
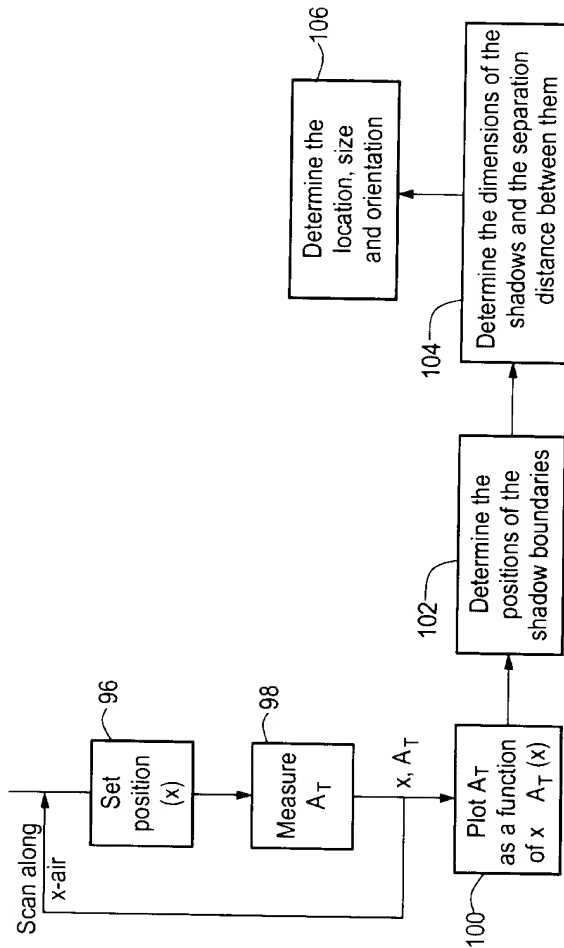


Diagram for Flaw Detection

**FIG. 11**



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**FIG. 13**

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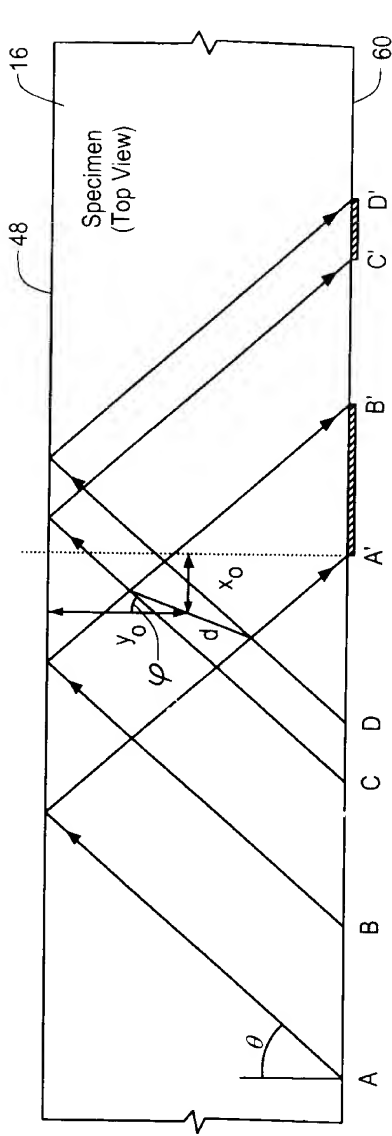


FIG. 14

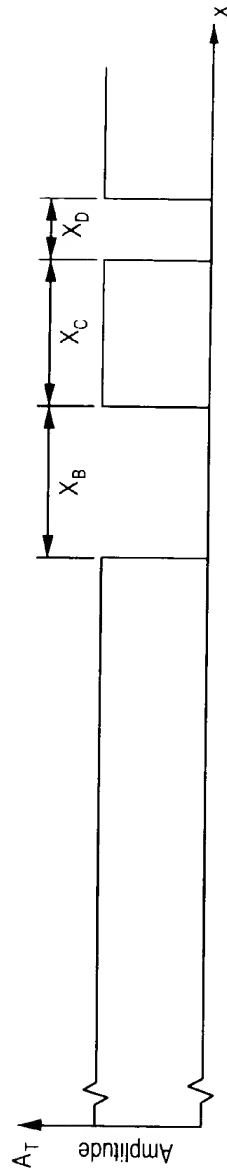


FIG. 15